



Dam Gate Rubber Seal as per IS:11855/15466

TECHNICAL DATASHEET

Sandhyaflex Dam Gate Rubber Seals are high-performance sealing systems designed to provide reliable watertight sealing for dam gates, spillway gates, barrage gates, sluice gates, and other hydraulic structures. Manufactured from premium-grade elastomeric rubber compounds, these seals are engineered to withstand continuous water pressure, environmental exposure, and repeated operational movements.

Designed for critical water-retaining infrastructure, Sandhyaflex Dam Gate Rubber Seals ensure effective prevention of water leakage while maintaining flexibility and sealing efficiency under varying operating conditions. Their robust elastomeric construction provides excellent resistance to abrasion, ageing, weathering, ozone, and prolonged exposure to water.

The seals are available in various profiles and configurations to suit different gate designs and installation requirements. Precision manufacturing ensures consistent sealing performance, reduced maintenance requirements, and extended service life in demanding hydraulic applications.

With their combination of durability, flexibility, and superior sealing performance, **Sandhyaflex Dam Gate Rubber Seals** are an ideal choice for dams, barrages, canals, hydroelectric projects, irrigation systems, reservoirs, and other water control structures requiring dependable long-term leak prevention and operational reliability.

Overcoming Challenges, Delivering Excellence:

Traditional dam gate sealing systems often face challenges such as water leakage, seal deterioration, abrasion, ageing, and loss of sealing efficiency due to continuous water pressure, environmental exposure, and repeated gate operations. These issues can result in water loss, increased maintenance costs, operational inefficiencies, and reduced service life of hydraulic structures.

Recognizing these challenges, SANDHYAFLEX developed its **Dam Gate Rubber Seal** system using premium-quality elastomeric rubber compounds engineered for reliable sealing and long-term performance in demanding hydraulic applications. This advanced design ensures:

- Effective watertight sealing to minimize water leakage.

- Excellent flexibility for smooth gate operation and movement.
- High resistance to abrasion, wear, and repeated operating cycles.
- Superior resistance to weathering, ozone, ageing, and environmental exposure.
- Reliable performance under continuous hydrostatic pressure.
- Reduced maintenance requirements and extended service life.
- Compatibility with various dam, barrage, sluice, and spillway gate configurations.
- Compliance with modern hydraulic and water infrastructure requirements.

By delivering a durable, low-maintenance, and high-performance sealing solution, **SANDHYAFLEX Dam Gate Rubber Seals** have become a preferred choice for dams, barrages, hydroelectric projects, irrigation systems, reservoirs, canals, and other critical water control infrastructure requiring dependable long-term sealing performance.

Quality/Performance Standards Compliance:

All seals are made from a superior rubber compound (as per **IS: 11855** or **IS: 15466** standard) that has been time **tested and approved** by the Engineers. Every batch of mixed rubber undergoes rigorous testing at factory laboratory as well as at **NABL approved** government laboratory to ensure all of the physical and chemical requirements before being released to final stage.

Testing Standard		: IS:11855-1986 Specification.	
S. No	Tests	IS:11855-1986 Specification Clause Number	Permissible Limits as per IS:11855-1986 Specification
1	Physical Properties - Before Ageing		
	Hardness Test	Cl.2.1	60 to 70 Shore A
	Tensile Strength	Cl.2.1	14.5 N/mm ² (Min)
	Elongation at Break	Cl.2.1	450% (Min)
2	Water Absortion	Cl.2.1	10% (max)
3	Polymer Percentage	Cl.2.1	70 % (Min)
4	Polymer	Cl.2.1	(NR)
5	Physical Properties - After Ageing @ 70°C for 48 Hours		
	Change in Hardness	Cl.2.1	+ 20%(Max)
	Change in Tensile Strength %	Cl.2.1	- 20 % (Max)
	Change in Elongation at Break in %	Cl.2.1	- 20 % (Max)
6	Low Temperature Brittleness for 3Min	Cl.2.1	Should No any Defect

Key Features:

- **Superior Watertight Sealing:** Provides an effective barrier against water leakage, ensuring reliable sealing performance in hydraulic structures.
- **High Elasticity and Flexibility:** Maintains sealing efficiency while accommodating gate movements, vibrations, and operational deflections.
- **Excellent Abrasion Resistance:** Designed to withstand continuous contact, friction, and repeated opening and closing cycles.
- **Weather and Ozone Resistance:** Resistant to sunlight, ozone, humidity, and environmental ageing for extended service life.
- **Hydrostatic Pressure Resistance:** Performs reliably under varying water pressures and operating conditions.
- **Chemical Resistance:** Offers resistance to water-borne contaminants, mild chemicals, and environmental exposure.
- **Low Maintenance Requirements:** Durable elastomeric construction minimizes inspection, repair, and replacement needs.
- **Custom Profile Availability:** Available in various shapes and configurations to suit dam gates, spillway gates, barrage gates, and sluice gates.
- **Long Service Life:** Manufactured using high-quality elastomeric compounds for dependable long-term performance in demanding hydraulic applications.
- **Durable Construction:** Engineered to deliver consistent sealing performance under continuous operation and severe environmental conditions.

Applications:

- **Dam Gates:** Provides reliable watertight sealing for radial gates, vertical lift gates, and crest gates to minimize water leakage.
- **Spillway Gates:** Ensures effective sealing under varying water levels and hydraulic pressures while maintaining smooth gate operation.
- **Barrage Gates:** Used in river control structures to prevent leakage and improve water regulation efficiency.

- **Sluice Gates:** Provides dependable sealing in irrigation canals, reservoirs, and water management systems.
- **Canal Regulators:** Maintains controlled water flow while minimizing seepage losses in irrigation networks.
- **Hydroelectric Power Projects:** Used in intake gates, draft tube gates, penstock gates, and other hydraulic control structures.
- **Reservoir and Water Storage Structures:** Helps maintain water retention by preventing leakage through gate interfaces.
- **Flood Control Structures:** Ensures reliable sealing performance in floodgates and stormwater management systems.
- **Navigation Locks:** Provides effective sealing for lock gates subjected to repeated opening and closing operations.
- **Water Treatment Plants:** Used in water control gates and flow regulation systems within treatment facilities.
- **Industrial Water Control Systems:** Suitable for cooling water channels, reservoirs, and process water management structures.
- **Marine and Coastal Structures:** Performs reliably in environments exposed to moisture, salinity, and aggressive weather conditions.
- **Dam Rehabilitation and Modernization Projects:** Ideal for replacing worn or damaged seals to restore watertight performance and extend operational life.
- **Irrigation Infrastructure Projects:** Widely used in canal networks, distributaries, head regulators, and water distribution systems requiring long-term sealing reliability.













History of Dam Gate Rubber Seals:

- **1950s – Expansion of Water Infrastructure:** Large dams, barrages, and irrigation projects increased the demand for reliable sealing systems to control water leakage and improve operational efficiency.
- **1960s – Introduction of Rubber Sealing Systems:** Engineers began replacing traditional metal and packing-based seals with elastomeric rubber seals to achieve better flexibility and watertight performance.

- **1970s – Development of Specialized Gate Seals:** Rubber seal profiles specifically designed for radial gates, vertical lift gates, and sluice gates were introduced to improve sealing effectiveness under varying water pressures.
- **1980s – Widespread Adoption in Hydraulic Structures:** Dam Gate Rubber Seals became widely used in dams, barrages, hydroelectric projects, and irrigation systems due to their durability and reliable sealing performance.
- **1990s – Material and Compound Improvements:** Advances in natural and synthetic rubber compounds enhanced resistance to abrasion, ageing, weathering, ozone exposure, and hydrostatic pressure.
- **2000s – Standardization and Quality Assurance:** Manufacturers adopted stricter quality control procedures, material testing standards, and precision manufacturing techniques to ensure consistent sealing performance.
- **2010s – Advanced Manufacturing Technologies:** Improved molding processes, profile designs, and elastomer formulations enhanced dimensional accuracy, installation efficiency, and service life.
- **2020s – Modern Water Management Solutions:** Dam Gate Rubber Seals continue to play a critical role in dams, reservoirs, canals, hydroelectric projects, and flood control structures, providing long-term watertight sealing, reduced maintenance, and improved operational reliability.

Types of Dam Gate Rubber Seals:

Our company is also specialized in **Dam Gate Seal**. At “SANDHYAFLEX INDIA PVT LTD” seals are prepared by extrusion and moulding process. Developing full range of dam gate rubber seals z’ type rubber seal, flat type rubber seal, musical knot type rubber seal (p type), L’type, hollow bulb type, mushroom type, c’ type, arrow type, double bulb type, double steam type, Teflon cladded type, brass cladded etc.

SR. NO.	TYPE OF DAM GATE RUBBER SEAL	TYPICAL APPLICATION	TYPICAL PROFILE / SHAPE
1.	J-Type Rubber Seal	Radial gates, spillway gates, and dam gates requiring side and bottom sealing.	
2.	P-Type Rubber Seal	Vertical lift gates, sluice gates, and water control structures.	
3.	Musical Note Seal	High-pressure hydraulic structures, dam gates, and barrage gates.	
4.	Double Stem Seal	Gates subjected to higher water pressures and larger sealing gaps.	
5.	Flat Rubber Seal	Canal gates, stop logs, maintenance gates, and low-pressure structures.	
6.	Bulb Type Rubber Seal	Hydraulic gates requiring greater compression recovery and sealing efficiency.	
7.	Omega Type Rubber Seal	Large dam gates, hydroelectric projects, and structures with pressure variations.	
8.	Arrow Type Rubber Seal	Spillway gates and barrage gates requiring secure sealing under fluctuating water levels.	
9.	Bottom Wedge Seal	Bottom sealing of radial and vertical lift gates to prevent leakage.	
10.	Side Wedge Seal	Side sealing applications in dam gates, sluice gates, and barrage gates.	
11.	Square / Rectangular Rubber Seal	Water-retaining structures, stop logs, and custom hydraulic sealing applications.	
12.	Custom Profile Rubber Seal	Specially designed hydraulic structures requiring project-specific sealing configurations.	

Colours and Their Applications:

For **Sandhyaflex Dam Gate Rubber Seals**, colours are generally used for material identification, project specifications, maintenance visibility, and client requirements rather than indicating differences in sealing performance.

Colour	Typical Application
Black	Standard dam gate, barrage gate, sluice gate, and spillway gate sealing applications
Grey	Hydraulic structures requiring a neutral appearance and project-specific identification
Blue	Water supply projects, reservoirs, and water management infrastructure
Green	Irrigation canals, environmental projects, and water conservation structures
Red	Safety-critical zones, emergency gates, and project-specific identification requirements

Yellow	High-visibility installations requiring easy identification during inspection and maintenance
White	Specialized projects requiring colour coding or architectural matching
Custom Colours	Available as per client specifications and project requirements

For dam authorities, irrigation departments, hydroelectric project developers, contractors, and engineering consultants seeking reliable sealing solutions, **SANDHYAFLEX** stands as a trusted partner. With a strong commitment to quality, durability, and innovation, SANDHYAFLEX offers premium **Dam Gate Rubber Seals** designed for dams, barrages, spillway gates, sluice gates, hydroelectric projects, canals, and water control structures.

Manufactured using high-quality elastomeric rubber compounds, these seals provide effective watertight sealing, excellent abrasion resistance, superior weathering performance, and long service life under demanding hydraulic conditions. Their dependable performance, low maintenance requirements, and ability to withstand continuous water pressure make **SANDHYAFLEX Dam Gate Rubber Seals** a preferred choice for critical water infrastructure projects.

Materials:

The **Sandhyaflex Dam Gate Rubber Seal** shall be manufactured using a high-quality elastomeric rubber compound designed to provide superior flexibility, watertight sealing, abrasion resistance, and long-term performance in hydraulic structures.

The sealing element shall consist of premium-grade natural rubber and/or synthetic rubber compounds formulated with suitable polymers, reinforcing fillers, stabilizers, antioxidants, anti-ozonants, and weather-resistant additives to ensure excellent elasticity, compression recovery, and durability under continuous water pressure and repeated gate operations.

The rubber compound shall be engineered to maintain its sealing performance under varying hydrostatic pressures, operating temperatures, environmental conditions, and prolonged exposure to water. The material shall exhibit high resistance to abrasion, ageing, ozone, weathering, and fatigue to ensure dependable long-term service.

Where required, the seal assembly may incorporate reinforcement inserts, fastening systems, clamping arrangements, or mounting hardware manufactured from corrosion-resistant steel or other approved materials to ensure secure installation and operational stability.

The materials shall possess adequate resistance to water, moisture, silt, suspended particles, mild chemicals, ultraviolet exposure, and environmental degradation, ensuring reliable performance in demanding hydraulic applications.

The finished **Sandhyaflex Dam Gate Rubber Seal** shall provide effective watertight sealing, accommodate gate movements and operational deflections, minimize leakage, and deliver long-term performance in dams, barrages, spillway gates, sluice gates, hydroelectric projects, irrigation systems, canals, reservoirs, and other water control structures.

RAW MATERIALS OF DAM GATE RUBBER SEALS BY SANDHYAFLEX				
High performance rubber seals engineered for watertight sealing, long life and reliable performance in demanding conditions.				
S. No.	Raw Material	Image	Typical Grade / Example	Function / Purpose
1	Synthetic Rubber (EPDM / Neoprene / NBR)		<ul style="list-style-type: none"> EPDM (Ethylene Propylene Diene Monomer) Neoprene (CR) NBR (Nitrile Rubber) 	<ul style="list-style-type: none"> Provides elasticity and resilience Excellent weather, ozone & ageing resistance Ensures watertight sealing & long service life
2	Carbon Black (Reinforcing Filler)		<ul style="list-style-type: none"> N330 / N550 / N660 High structure carbon black 	<ul style="list-style-type: none"> Improves tensile strength & abrasion resistance Enhances durability & wear resistance Provides good physical properties
3	Reinforcing Fillers (Mineral Fillers)		<ul style="list-style-type: none"> Calcium Carbonate Silica / Clay Talc 	<ul style="list-style-type: none"> Improves dimensional stability Enhances tear strength Reduces compression set
4	Plasticizers (Process Aid)		<ul style="list-style-type: none"> Paraffinic Oil Naphthenic Oil Process Oils 	<ul style="list-style-type: none"> Improves workability & processability Enhances flexibility Aids uniform mixing & extrusion
5	Curing System (Vulcanizing Agents)		<ul style="list-style-type: none"> Sulfur Peroxides Accelerators (MBT, CBS, TMTD) 	<ul style="list-style-type: none"> Enables vulcanization / crosslinking Improves heat resistance & elasticity Ensures permanent set & strength
6	Anti-Degradants (Protective Additives)		<ul style="list-style-type: none"> Antioxidants Anti-ozonants UV Stabilizers 	<ul style="list-style-type: none"> Protects against oxidation, ozone & UV Enhances weathering & ageing resistance Extends service life
7	Lubricants (Processing Aid)		<ul style="list-style-type: none"> Stearic Acid Zinc Stearate Wax 	<ul style="list-style-type: none"> Improves flow & extrusion Prevents sticking & facilitates release Ensures smooth surface finish
8	Bonding Agents (If Applicable)		<ul style="list-style-type: none"> Primer / Adhesive Systems Metal Primer 	<ul style="list-style-type: none"> Improves adhesion to embedded metal Ensures secure bonding Enhances seal performance

MANUFACTURING PROCESS							
							
1. RAW MATERIAL MIXING	2. CALENDERING / SHEETING	3. EXTRUSION OF PROFILE	4. CUTTING TO LENGTH	5. VULCANIZATION (CURING)	6. COOLING & CONDITIONING	7. QUALITY INSPECTION	8. PACKING & DISPATCH

 WATERTIGHT SEALING	 EXCELLENT WEATHER & OZONE RESISTANCE	 HIGH STRENGTH & DURABILITY	 WIDE TEMPERATURE RANGE PERFORMANCE	 LOW COMPRESSION SET	 TESTED & QUALITY ASSURED	
HIGH QUALITY MATERIALS		ENGINEERED PERFORMANCE		RELIABLE SEALING SOLUTIONS		LONG SERVICE LIFE

Standard Technical Features:

Property	Specification
Product Type	Dam Gate Rubber Seal
Seal Material	High-Quality Natural Rubber / Synthetic Rubber Elastomer
Surface Finish	Smooth Extruded / Moulded Finish
Colour	Black (Standard)
Water Resistance	Excellent
Abrasion Resistance	Excellent

Weather Resistance	Excellent
Ozone Resistance	Excellent
UV Resistance	Excellent
Chemical Resistance	Resistant to Water, Silt, Mild Chemicals & Environmental Exposure
Operating Pressure	Suitable for Hydraulic and Hydrostatic Loading Conditions
Sealing Performance	Watertight Sealing
Compression Recovery	High
Flexibility	Excellent
Application	Dams, Barrages, Spillway Gates, Sluice Gates, Canals, Hydroelectric Projects & Water Control Structures
Maintenance Requirement	Low
Service Life	Long-Term Durable Performance
Packing	Supplied in Continuous Lengths or Custom-Cut Sections as per Project Requirements

Physical and Mechanical Properties:

S. No.	Property / Test	Requirement
1	Product Type	Dam Gate Rubber Seal
2	Seal Configuration	Extruded / Moulded Elastomeric Rubber Seal
3	Seal Colour	Black (Standard)
4	Seal Profile	J-Type, P-Type, Musical Note, Omega, Bulb, Flat, or Custom Profile
5	Seal Material	Natural Rubber / Synthetic Rubber Elastomer
6	Reinforcement (If Applicable)	Steel Inserts or Clamping Arrangement
7	Hardness	Typically 60 ± 5 Shore A (Project Specific)
8	Tensile Strength	As per Approved Project Specification
9	Elongation at Break	High Elasticity for Effective Sealing Performance
10	Compression Set	Low Compression Set for Long-Term Sealing Efficiency
11	Water Tightness	Effective Watertight Sealing Under Hydrostatic Pressure
12	Abrasion Resistance	Excellent Resistance to Wear and Friction
13	Ageing Resistance	Resistant to Ageing and Long-Term Environmental Exposure
14	Ozone Resistance	Excellent Resistance to Ozone Cracking

15	Weather Resistance	Resistant to UV Radiation, Rain, Humidity, and Temperature Variations
16	Chemical Resistance	Resistant to Water, Silt, Mild Chemicals, and Environmental Contaminants
17	Hydrostatic Pressure Resistance	Suitable for Continuous Hydraulic Loading Conditions
18	Flexibility	Excellent Elastic Recovery and Compression Characteristics
19	Leakage Prevention	Reliable Sealing Performance with Minimal Water Leakage
20	Service Life	Long-Term Durable Performance with Low Maintenance

Reference Diagrams Links:

Kindly click below:

- ◆ [Bottom Dam Gate Seal](#)
- ◆ [Double Bulb Dam Gate Seal](#)
- ◆ [Z-type Dam Gate Seal](#)
- ◆ [Z-type PTFE Claded Dam Gate Seal](#)
- ◆ [Double Hollow Bulb Dam Gate Seal](#)
- ◆ [Double Stem Brass Claded Dam Gate Seal](#)
- ◆ [Double Stem PTFE Claded Dam Gate Seal](#)
- ◆ [Hollow PTFE Teflon Claded Dam Gate Seal](#)
- ◆ [P-type Brass Claded Dam Gate Seal](#)
- ◆ [P-type Musical Note Dam Gate Seal](#)
- ◆ [P-type Teflon Claded Dam Gate Seal](#)

Relevant Standards:

Component	Standard
Dam Gate Rubber Seal	IS 11855:2017
Rubber Seals for Hydraulic Gates	IS 15466:2004
Tensile Strength & Elongation	IS 3400 Part I
Hardness Test	IS 3400 Part II
Accelerated Ageing Test	IS 3400 Part IV
Compression Set Test	IS 3400 Part X
Dimensional Verification	Approved Manufacturer's Drawing
Installation & Performance Requirements	IS 11855:2017 / Project Specifications

Packing Standard of Dam Gate Rubber Seals:

S. No.	Seal Type	Typical Application	Material	Colour	Applicable Standard
1	J-Type Rubber Seal	Radial Gates & Spillway Gates	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
2	P-Type Rubber Seal	Vertical Lift Gates & Sluice Gates	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
3	Musical Note Seal	High-Pressure Hydraulic Gates	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
4	Omega Type Seal	Large Dam Gates & Hydroelectric Projects	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
5	Bulb Type Seal	Barrages & Water Control Structures	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
6	Flat Rubber Seal	Stop Logs & Maintenance Gates	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
7	Bottom Wedge Seal	Gate Bottom Sealing Applications	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
8	Side Wedge Seal	Side Sealing of Gates	Natural / Synthetic Rubber	Black	IS 11855 / IS 15466
9	Custom Profile Rubber Seal	Project-Specific Hydraulic Structures	Natural / Synthetic Rubber	As Specified	IS 11855 / IS 15466

Packing Details:

- Supplied in continuous lengths or custom-cut sections as per approved drawings and project requirements.
- Rubber seals are packed in protective wrapping to prevent deformation, contamination, and damage during transportation.
- Each package is clearly marked with seal type, profile size, batch number, manufacturing date, and project reference.
- Packing is suitable for long-distance transportation, site handling, and extended storage conditions.
- Special packaging arrangements can be provided for export projects and customized seal profiles.

This format is much closer to how dam gate seal manufacturers, including Sandhyaflex, typically specify and supply their products.

Usage Tips:

- **Install Correctly:** Ensure proper alignment and installation as per approved drawings and project specifications.
- **Maintain Proper Compression:** Verify that the seal achieves the required compression for effective watertight sealing.
- **Inspect Regularly:** Periodically check seals for wear, deformation, or damage.
- **Keep Sealing Surfaces Clean:** Remove silt, debris, and foreign materials that may affect sealing performance.
- **Prevent Mechanical Damage:** Avoid cuts, impacts, or excessive abrasion during operation and maintenance.
- **Monitor Gate Alignment:** Proper gate alignment helps maintain uniform sealing pressure and reduces wear.
- **Replace Damaged Seals Promptly:** Timely replacement helps prevent leakage and maintains operational efficiency.
- **Use Qualified Personnel:** Installation, inspection, and maintenance should be carried out by trained professionals.

Maintenance and Care:

- **Regular Inspection:** Periodically inspect rubber seals for wear, ageing, cracks, or deformation.
- **Keep Sealing Areas Clean:** Remove dirt, silt, algae, and debris from seal contact surfaces.
- **Monitor Leakage:** Check for abnormal water leakage and address issues promptly.
- **Inspect Fastening Systems:** Ensure clamping arrangements, anchor bolts, and mounting hardware remain secure.
- **Check Seal Compression:** Verify that the seal maintains adequate compression for effective sealing.

- **Avoid Mechanical Damage:** Protect seals from sharp objects, excessive friction, and improper handling.
- **Replace Worn Seals When Required:** Timely replacement ensures reliable long-term sealing performance.

Applications by Countries:

India

- Widely used in dams, barrages, spillway gates, sluice gates, and irrigation canal systems.
- Commonly installed in hydroelectric projects, reservoirs, and river water management structures.
- Growing demand in dam modernization, irrigation expansion, and water conservation projects.

China

- Extensively used in large dams, hydropower projects, flood control structures, and irrigation networks.
- Commonly installed in river management and water storage infrastructure.
- Preferred for major hydraulic and water resource development projects.

United States

- Widely used in dams, reservoirs, hydroelectric facilities, and flood control systems.
- Commonly installed in navigation locks, spillways, and water regulation structures.
- Increasing adoption in dam rehabilitation and infrastructure modernization projects.

Europe

- Preferred for hydropower plants, flood protection systems, and water management infrastructure.
- Commonly used in navigation canals, reservoirs, and hydraulic control structures.
- Strong demand due to strict performance, durability, and environmental requirements.

Middle East

- Extensively used in reservoirs, desalination-related water infrastructure, dams, and irrigation projects.
- High demand in water conservation and water management applications.
- Commonly installed in large-scale infrastructure and hydraulic engineering projects.

Africa

- Used in dams, irrigation canals, water supply schemes, and flood control structures.
- Important for agricultural irrigation and water resource development projects.
- Growing adoption due to durability, reliability, and low maintenance requirements in challenging environments.

Get in touch:

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